# Stratomaster Smart Single TC-1

# One to Four channel thermocouple temperature display unit



The TC-1 thermocouple temperature display unit is a 2.25" instrument that can be configured to perform the functions of a single, dual, triple or quad channel temperature indicator. Typical uses include EGT or CHT gauges. Each channel displayed can be setup independently for temperature ranges as well as alarms.

The instrument is fully programmable by the user resulting in the most flexible solution available.

Temperature probes can be common K or J type thermocouple probes as used in CHT or EGT sensors. Temperatures can be displayed in degrees C or degrees F. Each channel has a range of 0 degrees C to 1200 degrees C (32 to 2000 degrees F).

Each channel can be programmed to activate an alarm contact on exceedance of a programmable temperature. This can be used to switch a visual alarm indicator such as a lamp.

# Setting up the TC-1

Press the Menu key to enter the menu. You can move forward and backwards in the menu by using the + and – keys. To change or select a menu item, move the highlight to the desired item and then press the Menu key. To end an edit or function, press the Menu key again.

To exit the menu and continue normal operation, select the \*\*\*Done\*\*\* function and press the Menu key. Note, all changes you have initiated during your session will only be remembered by the instrument if you exit the menu using the \*\*\*Done\*\*\* function.



# Temp in ...

Choose your temperature units. You can select Degrees Celsius or Degrees Fahrenheit.

# Channels ...

Select the number of channels you want to use. Choices are from 1 to 4. The temperature display will configure itself to make best possible use of the available display size. Temperature bargraphs are available for all selections.

Single channel



# Channel (1-4) set

Selection of these menu functions will result in a screen giving you options to choose various settings for the relevant channel.

#### Contrast ...

This function allows you to change the display contrast to your liking. You can select values from about 6 to 25.

#### BL ...

325

This function allows you to switch the display backlight on or off.

# ADC

This function is for technical personal. It is not used for ordinary operation of the unit.

# Setting up a channel



Selecting to setup any of the four channels results in a display similar to the above. When you have finished with your setup, select the \*\*\*Done\*\*\* function as illustrated above.

#### Range ...

This function sets the top end of your temperature bargraph. It has no effect on the actual temperature range that can be displayed in the digital temperature readout. Select the range to be just higher than the highest temperature you expect to measure using this channel.

# Topscale ...

Select this function to "yes" if you want the bargraph display to show the upper half of the temperature range only. This results in a higher resolution of the temperature range you may be interested in. For engine temperature measurements we recommend that you set this to "yes".

#### Alarm ...

Select the temperature that you would like to use as alarm limit. Any temperature above this limit will activate the alarm. Active alarms will flash the affected channel and also activate the alarm contact that you can use to switch a lamp.

If you do not want to use the alarm, either select a very high alarm limit or select the function to "off".

#### Probe ...

Select if you are using a K-type or J-type thermocouple probe for this channel. All probes supplied be MGL Avionics are K-Type. J-types are sometimes used with American made CHT probes. All EGT probes are K-type.

#### Label ...

Choose one of a selection of labels to suit your channel so you can identify it easily.

# **Technical specifications:**

Display temperature range (operational): -20 to +80 degrees C Supply voltage: +8 to +18V. +24/28V with optional pre regulator. Supply current: 25mA/60mA (backlight off/on) Thermocouples: K-type or J-type Measurement range: 0 to 1200 degrees C Technology: Fully cold junction compensated using precision internal temperature reference. Measurement accuracy: +/- 5 degrees typical over full temperature range, subject to quality of probe used. We recommend Stratomaster EGT and CHT probes. Measurement interval: 2 seconds per channel. Inputs: Differential, can use grounded and isolated probes. Common mode voltage range: -2V to +3V Alarm contact: Maximum permissible current through alarm contacts: 500mA. Maximum permissible voltage over alarm contacts: 50V. Typical load for alarm contacts: 12V/1W lamp.

#### Warranty:

MGL avionics warrants their products for a period of one year from date of purchase against faulty workmanship. Warranty is limited to the replacement of faulty components and includes the cost of labor. Shipping costs are for the account of the purchaser.

Note for operation on supplies with inductive loads:

Any operation of electronic instrumentation on power supplies that are subject to high voltages caused by operation of inductive loads (starter motors, solenoids, relays) are required to be fitted with suitable protection.

All Smart Singles are guaranteed to withstand temporary over voltage up to 40V without additional protection. We recommend that measures are taken to prevent voltage transients in excess of this limit.

MGL Avionics recommends the fitment of a fuse in line with a 33V transorb (available from MGL Avionics at low cost) to protect electronic instruments, radios and intercom systems. Only one such arrangement is required for a cluster of instruments.

Please note that product warranty excludes damages caused by unprotected, unsuitable or incorrectly wired electrical supplies.

#### Installation of the TC-1



The above drawing shows a typical installation.

In this case, four EGT probes are used to occupy TC channels one to four. You can also use CHT probes and you are free to use any mixture of EGT or CHT probes.

Use the instruments menu system to setup the number of channels you want to use (one to four), select labels (names) for the channels and setup each channel so the bargraph shows the range of temperatures you want to measure for that channel. Finally, select the alarm level for that channel if you want it to have an alarm.

Connect probes according to the colors of the wires. These are red and yellow for MGL probes.

Shown is typical wiring used to connect a 12V lamp as external alarm indicator. Note that the two terminals used for the alarm are the contacts of a switch. The switch is closed when the alarm is active. If you have more than one instrument with alarm contacts, you can wire all contacts in parallel so you can use a single lamp if so desired.

Power supply here assumes a 12V DC source. It is recommended to install suitable protection against over voltage such as can be generated by solenoids and starter motors. The above suggestion uses a fuse and a transorb. The transorb is available from MGL Avionics at very low cost. This device ensures that the voltage across it cannot rise above 33V, the transorb will cause the fuse to blow if prolonged over voltage is present.

Note that you only need a single fuse and transorb to protect a cluster of several instruments. Please install the transorb as close as possible from a wiring point of view to the instruments. You can use the protected power for your radio, intercom or other low current users. Keep this power rail separated from high current rails for lamps etc.

Be sure to install a reference connection between the minus terminal of the instrument and the engine block. If the engine block is not connected to a good reference, readings may show large errors. This reference connection must not be used as ground line for other current users. A straight, good quality connection is required that is not shared with anything else. **Extending leads of probes and senders** 

Thermocouple leads as used with the EGT and CHT probes can be extended either with ordinary copper cable or with special K-Type extension cable. The choice of either depends on your desired accuracy.

If it is possible in your installation to ensure that both ends of a copper extension cable will be at the same temperature (or very close), then it is quite possible to use the copper cable. In most open-air installations this will be the case.

Should this not be possible or you require best possible accuracy at all times, you can obtain a special K-type extension cable. This cable is made from the same metals as your probes cable but uses ordinary plastic sleeving to save costs.

In either case, ensure that the cable is not routed close to sources of electromagnetic interference of any kind. The voltages present in this cable are very small and are subject to changes applied by external fields. This can lead to false temperature indications.

You can check your installation by using a hand-held transmitter, such as an airband radio. If you transmit a signal, no change in temperature reading should occur.